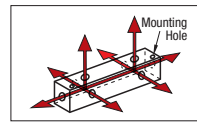


Manifold Blocks (Hydraulic / Pneumatic)



Manifolds

Manifold Blocks – Hydraulic



RoHS10

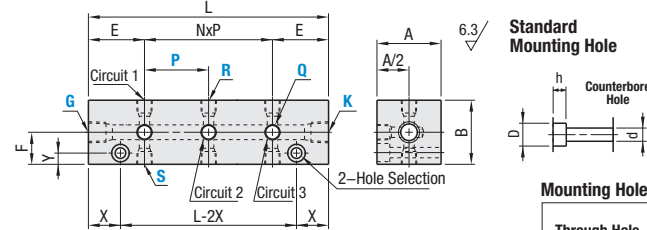
* Drawing is for when 3-Circuit type is selected. The total no. of Q, R, S, G and K threads is 11.

- Mounting holes can be selected.
- Standard hole shape is selected when no hole shape modification is specified.

L Dimension Calculation
An Example of BMTFLP3-P35
 $L = N \times P + 2E = (\text{No. of Circuits } 3-1) \times 35 + 2 \times 30 = 130$

Usage	Type										Material	Surface Treatment	Max. Operating Pressure			
	Pitch (P) Standard					Pitch (P) Configurable										
	40 Sq	60 Sq	25 Sq	30 x 40 Sq	50 Sq	40 Sq	60 Sq	40 Sq	60 Sq	50 Sq						
Hydraulic	BMTF	BMTFL					BMTFLP				General Structural Steel	Trivalent Chromate Electroless Nickel Plating	20.6 MPa = 210 kgf/cm ² or Less			
	BMTFM					BMTFMP										
	BMTFR	BMTFLR				BMTFRP								304 Stainless Steel		20.6 MPa = 210 kgf/cm ² or Less
	BMTFS															
	BMTFC															
										Brass		20.6 MPa = 210 kgf/cm ² or Less				
Pneumatic			BMTAC	BMTAF	BMTAL									5052 Aluminum Alloy	Clear Anodize	1 MPa = 10 kgf/cm ² or Less
				BMTAFA	BMTALA											

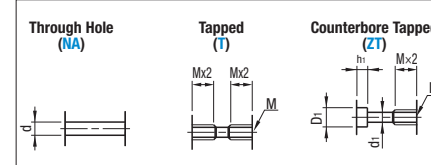
BMTFLRP (304 Stainless Steel, 60 Square, Pitch Configurable) is available on our website.



Mounting Holes Dimension	d	D	h	D ₁	d ₁	h ₁
M5	5.5	9.5	5.5	8	4.2	4.5
M6	6.6	11	6.5	9.5	5.1	5.5
M8	8.5	14	8.5	11	6.8	6.5

Thread:
JIS B0203 Rc(PT)
JIS B0202 G (PF): ISO 228-1 Compatible
ANSI/ASME B.1.20.1-1983(NPT)

Mounting Hole Options

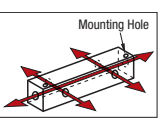


Part Number	*Rc(PT), NPT, M (Coarse)	Pitch P	No. of Pitches N	Q, R, S, G & K Total No. of Threads	A	B	E	F	X	Y	Mounting Hole	
												Q, R & S
Hydraulic Type 40 SQ Pitch Standard BMTF BMTFM BMTFR BMTFS BMTFC	Pitch Configurable	NA (Through)	1	0	5							
			2	1 (1/8)	2 (1/4)	40	40	35	20	7	M6	
			3	2 (1/4)	3 (3/8)	2	11					
			4	3 (3/8)	4 (1/2)	3	14					
			5	1N (NPT 1/8)	2N (NPT 1/4)	4	17					
			6	2N (NPT 1/4)	3N (NPT 3/8)	5	20					
Hydraulic Type 60 SQ. Pitch Standard BMTFL BMTFLR	Pitch Configurable	ZT (Counterbore Tapped)	1	0	5							
			2	2 (1/4)	2 (1/4)	60	60	30	30	7.5	8	M8
			3	3 (3/8)	3 (3/8)	1	8					
			4	4 (1/2)	4 (1/2)	2	11					
			5	6 (3/4)	6 (3/4)	3	14					
			6	4 (1/2)	4 (1/2)	4	17					
Pneumatic 25 SQ Pitch Standard BMTAC	Pitch Configurable	T (Tapped)	1	0	5							
			2	1 (1/8)	1 (1/8)	25	25	20	12.5	10	4	M5
			3	M3 (M3)	M3 (M3)	1	8					
			4	M4 (M4)	M4 (M4)	2	11					
			5	M5 (M5)	M5 (M5)	3	14					
			6	4 (1/2)	4 (1/2)	4	17					
Pneumatic 30 x 40 SQ Pitch Standard BMTAF BMTAFA	Pitch Configurable	NA (Through)	1	0	5							
			2	1 (1/8)	1 (1/8)	35	40	20	20	7.5	7	M5
			3	2 (1/4)	2 (1/4)	1	8					
			4	5 (M5)	5 (M5)	2	11					
			5	1N (NPT 1/8)	1N (NPT 1/8)	3	14					
			6	2N (NPT 1/4)	2N (NPT 1/4)	4	17					
Pneumatic 50 SQ. Pitch Standard BMTAL BMTALA	Pitch Configurable	ZT (Counterbore Tapped)	1	0	5							
			2	2 (1/4)	2 (1/4)	50	50	25	25	8.5	8.5	M8
			3	3 (3/8)	3 (3/8)	1	8					
			4	4 (1/2)	4 (1/2)	2	11					
			5	3 (3/8)	3 (3/8)	3	14					
			6	4 (1/2)	4 (1/2)	4	17					

- BMTFMP, BMTFRP, and BMTFLP are not available with a Single Circuit (1).
- For G (PF) Thread please place an order specified with G- before part number. (Ex: G-BMTF) For ordering, see the Ordering Example.
- For Q, R, S, G and K, specify 1, 2, 3, 4, 5, 6, M3, M4, 1N, 2N, 3N or 4N indicated before ().
- Single Circuit is not available for Pitch Configurable Type.
- Specify the pitch taking into consideration the necessary dimensions for fitting the couplings.
- 6 Circuit Type (only) has an additional mounting hole at the midpoint of the overall length. (Except for 25 SQ.)

Part Number Example	Type	Mounting Hole Options	No. of Circuits	Q	R	S	G	K	P
BMTFMP			2	Q1	R1	S1	G2	K2	P30
BMTAC		T	3	QM3	R1	S1	G1	K1	
G-BMTAC		T	3	Q5	R1	S1	G1	K1	

Manifold Blocks (Hydraulic / Pneumatic)



Manifolds

Manifold Blocks – Hydraulic



RoHS10

* Drawing for 3 Circuit Type is selected. The total no. of R, S, G and K threads is 8.

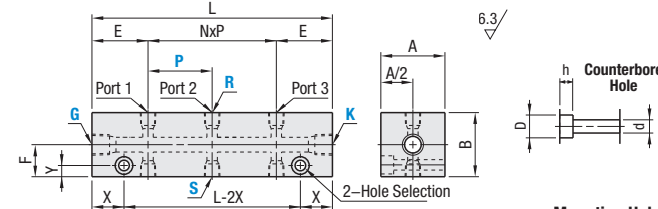
- Mounting holes can be selected.
- Standard hole shape is selected when no hole shape modification is specified.

L Dimension Calculation
Ex.: In the Case of BMIFP3-P35
 $L = N \times P + 2E = (\text{No. of Ports } 3-1) \times 35 + 2 \times 35 = 140$

For details of recommended tapered male thread tightening torque and through pilot holes, see P.3281.

Usage	Type										Material	Surface Treatment	Max. Operating Pressure			
	Pitch (P) Standard					Pitch (P) Configurable										
	30 x 35 Sq	40 Sq	60 Sq	70 Sq	30 x 40 Sq	50 Sq	70 Sq	30 x 35 Sq	40 Sq	60 Sq						
Hydraulic	BMIS	BMIF		BMIL				BMISP	BMIFP		General Structural Steel	Trivalent Chromate	20.6 MPa = 210 kgf/cm ² or Less			
		BMIFR	BMIFLR						BMIFRP	BMIFLRP				304 Stainless Steel		20.6 MPa = 210 kgf/cm ² or Less
			BMIFS													
Pneumatic					BMAIF	BMAIAL	BMAIAB				5052 Aluminum Alloy	Clear Anodize	1 MPa = 10 kgf/cm ² or Less			
					BMAIFA											

Material of 70 Square is 6063 Aluminum Alloy.

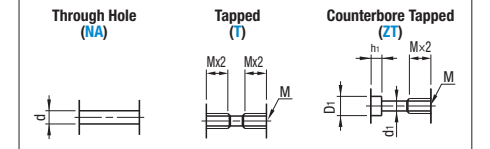


Mounting Holes Dimension	d	D	h	D ₁	d ₁	h ₁
M5	5.5	9.5	5.5	8	4.2	4.5
M6	6.6	11	6.5	9.5	5.1	5.5
M8	8.5	14	8.5	11	6.8	6.5

* Only 304 Stainless Steel d₁ dimension is 4.3.

Thread:
JIS B0203 R (PT)
JIS B0202 G (PF): ISO 228-1 Compatible
ANSI / ASME B.1.20.1-1983 (NPT)

Mounting Hole Options



Part Number	*Rc(PT), NPT, M (Coarse)	Pitch P	No. of Pitches N	Q, R, S, G & K Total No. of Threads	A	B	E	F	X	Y	Mounting Hole	
												Q, R & S
Hydraulic 30 x 35 SQ. Pitch Standard BMIS BMISP	Pitch Configurable	NA (Through)	1	0	4							
			2	1 (1/8)	1 (1/8)	30	35	30	17.5	17	6	M5
			3	2 (1/4)	2 (1/4)	1	6					
			4	3 (3/8)	3 (3/8)	2	8					
			5	4 (1/2)	4 (1/2)	3	10					
			6	2N (NPT 1/4)	2N (NPT 1/4)	4	12					
Hydraulic Type 40 SQ. Pitch Standard BMIF BMIFR BMIFS	Pitch Configurable	T (Tapped)	1	0	4							
			2	1 (1/8)	2 (1/4)	40	40	35	20	20	7	M6
			3	2 (1/4)	3 (3/8)	1	6					
			4	3 (3/8)	4 (1/2)	2	8					
			5	1N (NPT 1/8)	2N (NPT 1/4)	3	10					
			6	2N (NPT 1/4)	3N (NPT 3/8)	4	12					
Hydraulic Type 60 SQ. Pitch Standard BMIFLR BMIFLRP	Pitch Configurable	NA (Through)	1	0	4							
			2	2 (1/4)	2 (1/4)	60	60	30	30	7.5	8	M8
			3	3 (3/8)	3 (3/8)	1	6					
			4	4 (1/2)	4 (1/2)	2	8					
			5	6 (3/4)	6 (3/4)	3	10					
			6	4 (1/2)	4 (1/2)	4	12					
Hydraulic Type 70 SQ. Pitch Standard BMIL	Pitch Configurable	ZT (Counterbore Tapped)	1	0	4							
			2	3 (3/8)	6 (3/4)	70	70	40	35	16.5	8	M8
			3	4 (1/2)	8 (1)	1	6					
			4	6 (3/4)	8 (1)	2	8					
			5	4 (1/2)	4 (1/2)	3	10					
			6	6 (3/4)	6 (3/4)	4	12					
Pneumatic 30 x 40 SQ Pitch Standard BMAIF BMAIFA	Pitch Configurable	NA (Through)	1	0	4							
			2	1 (1/8)	1 (1/8)	30	40	20	20	7.5	7	M5
			3	2 (1/4)	2 (1/4)	1	6					
			4	5 (M5)	5 (M5)	2	8					
			5	1N (NPT 1/8)	1N (NPT 1/8)	3	10					
			6	2N (NPT 1/4)	2N (NPT 1/4)	4	12					
Pneumatic 50 SQ Pitch Standard BMIAL	Pitch Configurable	ZT (Counterbore Tapped)	1	0	4							
			2	2 (1/4)	2 (1/4)	50	50	25	25	8.5	8.5	M8
			3	3 (3/8)	3 (3/8)	1	6					
			4	4 (1/2)	4 (1/2)	2	8					
			5	3 (3/8)	3 (3/8)	3	10					
			6	4 (1/2)	4 (1/2)	4	12					
Pneumatic 70 SQ. Pitch Standard BMAIB	Pitch Configurable	ZT (Counterbore Tapped)	1	0	4							
			2	4 (1/2)	6 (3/4)	70	70	40	35	16.5	8	M8
			3	6 (3/4)	8 (1)	1	6					
			4	8 (1)	8 (1)	2	8					
			5	4 (1/2)	4 (1/2)	3	10					
			6	6 (3/4)	6 (3/4)	4	12					

- BMIL and BMAIB are not available with 5 and 6 Circuits.
- BMISP, BMIFP, BMIFRP, and BMIFLRP are not available with a Single Circuit (1).
- For G (PF) Thread please place an order specified with G- before part number. (Ex: G-BMIF) For ordering, see the Ordering Example.
- For R, S, G and K, specify 1, 2, 3, 4, 6, 8, 1N, 2N, 3N or 4N indicated before ().
- Single Circuit is not available for Pitch Configurable Type.
- Specify the pitch taking into consideration the necessary dimensions for fitting the couplings.
- Only 6 Circuit Type has an additional mounting hole at the midpoint of the overall length.

Part Number Example	Type	Mounting Hole Options	No. of Circuits	R	S	G	K	P
BMAIF		ZT	3	R1	S2	G2	K2	
BMIFRP		ZT	3	R2	S1	G2	K2	P25
G-BMIFRP		ZT	3	R2	S1	G2	K2	P25 (G Thread)