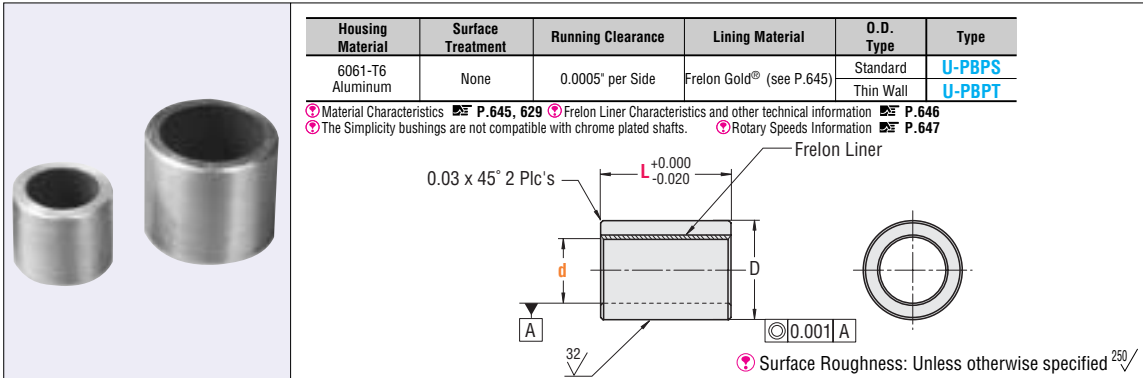


Simplicity® - Sleeve Bushings-

The Simplicity® Sleeve Bushings are available with Frelon Gold® liner that is designed to work with Case Hardened Steel or feather shaft. The Simplicity® Frelon Gold® Bushings are not compatible with chrome plated shafts. They can be used with linear motion as well as oscillating applications.



Housing Material	Surface Treatment	Running Clearance	Lining Material	O.D. Type	Type
6061-T6 Aluminum	None	0.0005" per Side	Frelon Gold® (see P.645)	Standard Thin Wall	U-PBPS U-PBPT

Material Characteristics: P.645, 629 Frelon Liner Characteristics and other technical information: P.646
The Simplicity bushings are not compatible with chrome plated shafts. Rotary Speeds Information: P.647

Standard O.D.

Type	Part No.			L Selection						D		\$ Unit Price (Qty. 1-9)	
	Callout	Nominal	Tolerance	1/4	3/8	1/2	3/4	1"	1-1/2	2"	Nominal		Tolerance
U-PBPS	0.19	3/16	0.1900 0.1890	0.25	0.50						5/16	0.3145 0.3135	6.50
	0.25	1/4	0.2525 0.2515	0.25	0.38	0.50					3/8	0.3770 0.3760	6.70
	0.38	3/8	0.3775 0.3765		0.50	0.75					5/8	0.6270 0.6260	7.80
	0.50	1/2	0.5025 0.5015		0.50	0.75	1.00				3/4	0.7520 0.7510	8.70
	0.63	5/8	0.6275 0.6265			0.75	1.00				7/8	0.8770 0.8760	10.00
	0.75	3/4	0.7525 0.7515				1.00				1"	1.0020 1.0010	11.00
	1.00	1"	1.0025 1.0015					1.50			1-1/4	1.2520 1.2510	15.00
	1.25	1-1/4	1.2525 1.2515						2.00		1-1/2	1.5020 1.5010	22.80
1.50	1-1/2	1.5025 1.5015							2.00	1-3/4	1.7520 1.7510	25.40	

Thin Wall

Type	Part No.			L Selection						D		\$ Unit Price (Qty. 1-9)
	Callout	Nominal	Tolerance	3/8	1/2	5/8	3/4	1"	1-1/2	Nominal	Tolerance	
U-PBPT	0.38	3/8	0.3775 0.3765	0.38	0.50	0.75				1/2	0.5020 0.5010	12.10
	0.50	1/2	0.5025 0.5015		0.50	0.63	0.75	1.00		11/16	0.6895 0.6885	13.60
	0.63	5/8	0.6275 0.6265			0.63	0.75	1.00		13/16	0.8145 0.8135	15.50
	0.75	3/4	0.7525 0.7515				0.75	1.00		15/16	0.9395 0.9385	16.30
	1.00	1"	1.0025 1.0015					1.00	1.50	1-3/16	1.1895 1.1885	24.90

Order Example
Part No. — L
Type d
U-PBPS 0.50 — L1.00

The part number consists only of the fields with blue characters. Please refer to the table below for technical information.
The recommended housing bore (Slip Fit and Epoxy) for all thin wall bushings is +0.002/+0.003 from nominal dimension.

Technical Information

Callout	Nominal	Maximum Static Load (lbs)								Recommended Housing Bore (Standard O.D.)			
		1/4	3/8	1/2	5/8	3/4	1"	1-1/2	2"	Slip Fit & Epoxy Tolerance		Press Fit Tolerance	
0.19	3/16	130		272						0.3155	0.3145	0.3130	0.3125
0.25	1/4	174	268	362						0.3780	0.3770	0.3755	0.3750
0.38	3/8		405	542		824				0.6280	0.6270	0.6255	0.6250
0.50	1/2			722	910	1098	1474			0.7530	0.7520	0.7505	0.7500
0.63	5/8				1140	1372	1842			0.8780	0.8770	0.8755	0.8750
0.75	3/4						1650	2210		1.0030	1.0020	1.0000	0.9995
1.00	1"							2950	4446	1.2530	1.2520	1.2500	1.2490
1.25	1-1/4								7434	1.5030	1.5020	1.5000	1.4990
1.50	1-1/2									8918	1.7530	1.7520	1.7500

Days to Ship 1 Day

Price

Quantity Discount Rate

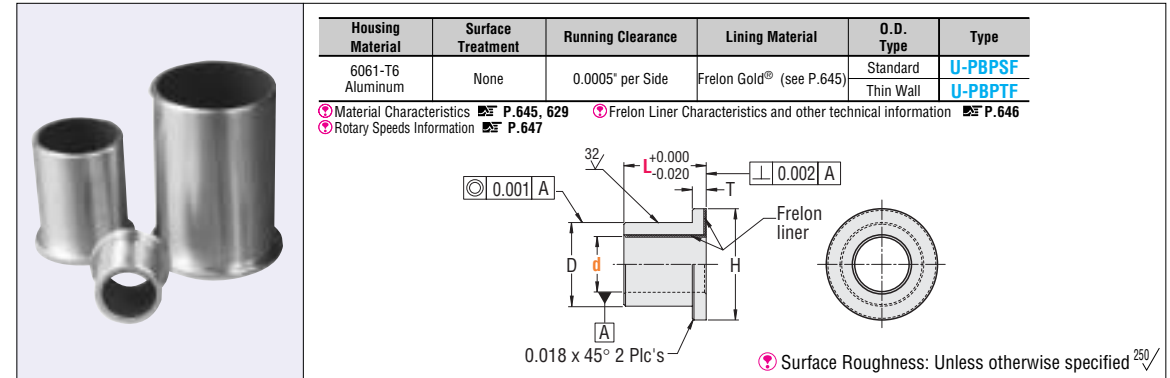
Quantity	1-9	10-29	30-49	50-
Rate	—	2%	3%	5%

INSTALLATION INSTRUCTIONS:
Slip Fit and Epoxy
Slip the bearing sleeve into the housing and epoxy into place with Loctite® or similar type bonding agent. CAUTION: Do NOT let any of the adhesive touch the bearing liner. It will harden and interfere with the running clearance.
Press Fit
Freeze the bearings at 0° F (-17.75°C) for 30-45 minutes. Using gloves, remove the bearings from the freezer and slip them into the housing. As they heat to room temperature, full contact between the bearing and housing will be achieved. The greatest advantage to this technique over traditional pressing is greater accuracy in alignment.



Simplicity® - Sleeve Bushings with Flange-

The Simplicity® Sleeve Flanged Bushings are available with Frelon Gold® liner that is designed to work with Case Hardened Steel or feather shaft. The Simplicity® Bushings are not compatible with chrome plated shafts. They have additional frelon liner on the face of the flanged portion that may be used as rotary thrust unit in combination with linear motion. Can be used in rotary motion applications as well.



Housing Material	Surface Treatment	Running Clearance	Lining Material	O.D. Type	Type
6061-T6 Aluminum	None	0.0005" per Side	Frelon Gold® (see P.645)	Standard Thin Wall	U-PBPSF U-PBPTF

Material Characteristics: P.645, 629 Frelon Liner Characteristics and other technical information: P.646
Rotary Speeds Information: P.647

Standard O.D.

Type	Part No.			L Selection						D		T	H	\$ Unit Price (Qty. 1-9)	
	Callout	Nominal	Tolerance	1/4	3/8	1/2	3/4	1"	1-1/2	2"	Nominal	Tolerance	Max.		Max.
U-PBPSF	0.19	3/16	0.1900 0.1890	0.25							5/16	0.3145 0.3135	0.0625	0.4370	8.70
	0.25	1/4	0.2525 0.2515	0.25	0.38	0.50					3/8	0.3770 0.3760	0.0625	0.5000	9.20
	0.38	3/8	0.3775 0.3765		0.50	0.75					5/8	0.6270 0.6260	0.1250	0.8750	10.30
	0.50	1/2	0.5025 0.5015		0.50	0.75	1.00				3/4	0.7520 0.7510	0.1250	1.0000	11.60
	0.63	5/8	0.6275 0.6265			0.75	1.00				7/8	0.8770 0.8760	0.1250	1.0000	13.50
	0.75	3/4	0.7525 0.7515				1.00				1"	1.0020 1.0010	0.1250	1.2500	13.80
	1.00	1"	1.0025 1.0015					1.50			1-1/4	1.2520 1.2510	0.1250	1.5000	20.00
	1.25	1-1/4	1.2525 1.2515						2.00		1-1/2	1.5020 1.5010	0.1250	1.7500	30.40
	1.50	1-1/2	1.5025 1.5015							2.00	1-3/4	1.7520 1.7510	0.1250	2.0000	33.80

Thin Wall

Type	Part No.			L Selection						D		T	H	\$ Unit Price (Qty. 1-9)
	Callout	Nominal	Tolerance	3/8	1/2	5/8	3/4	1"	1-1/2	Nominal	Tolerance	Max.	Max.	
U-PBPTF	0.38	3/8	0.3775 0.3765	0.38	0.50	0.75				1/2	0.5020 0.5010	0.1250	0.8750	16.00
	0.50	1/2	0.5025 0.5015		0.50	0.63	0.75	1.00		11/16	0.6895 0.6885	0.1250	1.0000	18.20
	0.63	5/8	0.6275 0.6265			0.63	0.75	1.00		13/16	0.8145 0.8135	0.1250	1.0000	20.60
	0.75	3/4	0.7525 0.7515				0.75	1.00		15/16	0.9395 0.9385	0.1250	1.2500	22.00
	1.00	1"	1.0025 1.0015					1.00	1.50	1-3/16	1.1895 1.1885	0.1250	1.5000	33.60

Order Example
Part No. — L
Type d
U-PBPS 0.50 — L1.00

The part number consists only of the fields with blue characters. Please refer to the table below for technical information.
The recommended housing bore (Slip Fit and Epoxy) for all thin wall bushings is +0.002/+0.003 from nominal dimension.

Technical Information

Callout	Nominal	Maximum Static Load (lbs)								Recommended Housing Bore (Standard O.D.)			
		1/4	3/8	1/2	5/8	3/4	1"	1-1/2	1-1/4	Slip Fit & Epoxy Tolerance		Press Fit Tolerance	
0.19	3/16	130								0.3155	0.3145	0.3130	0.3125
0.25	1/4	174	268	362						0.3780	0.3770	0.3755	0.3750
0.38	3/8		405	542		824				0.6280	0.6270	0.6255	0.6250
0.50	1/2			722	910	1098	1474			0.7530	0.7520	0.7505	0.7500
0.63	5/8				1140	1372	1842			0.8780	0.8770	0.8755	0.8750
0.75	3/4						1650	2210		1.0030	1.0020	1.0000	0.9995
1.00	1"							2950	4446	1.2530	1.2520	1.2500	1.2490
1.25	1-1/4								7434	1.5030	1.5020	1.5000	1.4990
1.50	1-1/2									8918	1.7530	1.7520	1.7500

Days to Ship 1 Day

Price

Quantity Discount Rate

Quantity	1-9	10-29	30-49	50-
Rate	—	2%	3%	5%

INSTALLATION INSTRUCTIONS:
Slip Fit and Epoxy
Slip the bearing sleeve into the housing and epoxy into place with Loctite® or similar type bonding agent. CAUTION: Do NOT let any of the adhesive touch the bearing liner. It will harden and interfere with the running clearance.
Press Fit
Freeze the bearings at 0° F (-17.75°C) for 30-45 minutes. Using gloves, remove the bearings from the freezer and slip them into the housing. As they heat to room temperature, full contact between the bearing and housing will be achieved. The greatest advantage to this technique over traditional pressing is greater accuracy in alignment.



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