

Data sheet

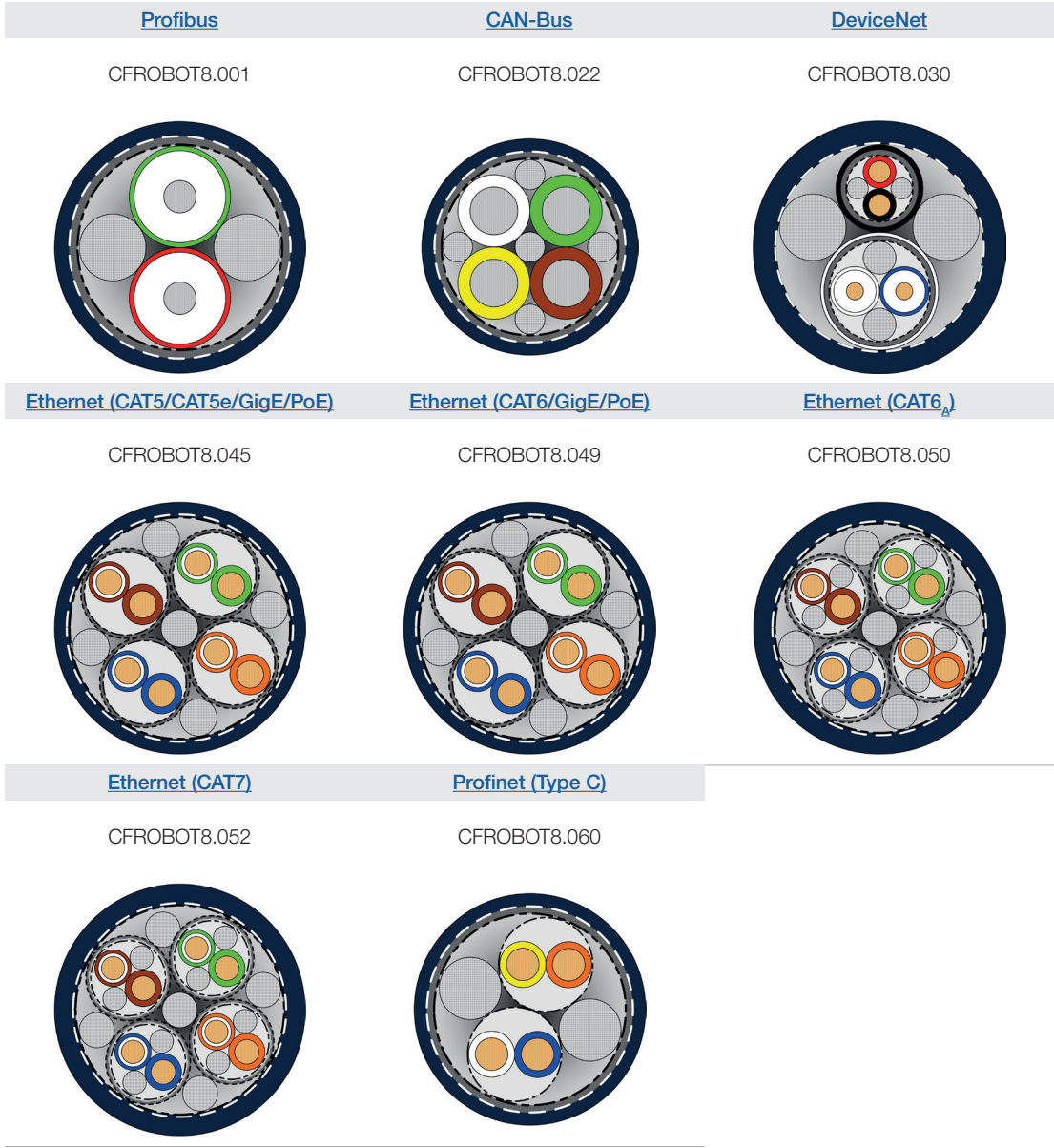
chainflex® CFROBOT8

Bus cable (Class 6.1.3.3) ● For torsion applications ● PUR outer jacket ● Shielded ● Oil resistant and coolant-resistant ● Flame retardant ● Notch-resistant ● Hydrolysis and microbe-resistant



Example image

igus® chainflex® CFROBOT 8



igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

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Cable structure

Conductor	Stranded conductor in especially bending-resistant version consisting of bare copper wires (following DIN EN 60228).
Core insulation	According to bus specification.
Core structure	According to bus specification.
Core identification	According to bus specification. ▶ Product range table
Intermediate layer	Foil taping over the outer layer.
Overall shield	Torsion resistant tinned braided copper shield. Coverage approx. 80 % optical
Outer jacket	Low-adhesion, halogen-free, highly abrasion resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2). Colour: Steel-blue (similar to RAL 5011) Printing: white



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* **Length printing:** Not calibrated. Only intended as an orientation aid.
 ① / ② Cable identification according to Part No. (see technical table).
 ③ / ④ Printing of UL style (see related chapter).
 ⑤ Printing according to bus specification (inclusive wave resistance).
 Example: chainflex **CFROBOT8.001 (2x0.35)C**

Guaranteed service life according to guarantee conditions

Cycles	5 million	7.5 million	10 million
Temperature, from/to [°C]	Torsion max. [°/m]	Torsion max. [°/m]	Torsion max. [°/m]
-25/-15	±150	±90	±30
-15/+60	±180	±120	±60
+60/+70	±150	±90	±30

Minimum guaranteed service life of the cable under the specified conditions.
 The installation of the cable is recommended within the middle temperature range.

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Properties and approvals

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Flame retardant	According to IEC 60332-1-2, FT1
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
 UL verified	Certificate No. B129699: „igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
UL/CSA AWM	See table UL/CSA AWM for details
EAC	Certificate No. RU C-DE.ME77.B.00295/19 (TR ZU)
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF77. UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU



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Properties and approvals

UL/CSA AWM Details

Part No.	UL style core insulation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
CFROBOT8.001	1589	20236	300	80
CFROBOT8.022	1589	20236	300	80
CFROBOT8.030	1589	20236	300	80
CFROBOT8.045	10138	20317	300	80
CFROBOT8.049	10138	20317	300	80
CFROBOT8.050	1589	20236	300	80
CFROBOT8.052	1589	20236	300	80
CFROBOT8.060	1589	20236	300	80

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Example image

Dynamic information

Bend radius	e-chain® twisted	min. 10 x d
	flexible	min. 8 x d
	fixed	min. 5 x d
Temperature	e-chain® twisted	-25 °C up to +70 °C
	flexible	-40 °C up to +70 °C (following DIN EN 60811-504)
	fixed	-50 °C up to +70 °C (following DIN EN 50305)
v max.	twisted	180 °/s
a max.	twisted	60 °/s ²
Travel distance	Robots and multi-axis movements, Class 1	
Torsion	Torsion ±180°, with 1 m cable length, Class 3	

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Typical application areas

- For heaviest duty applications with torsion movements, Class 6
- Especially for robots and 3D movements, Class 1
- Almost unlimited resistance to oil, also with bio-oils, Class 3
- Torsion ±180°, with 1 m cable length, Class 3, Class 3
- Indoor and outdoor applications, UV-resistant
- robots, Handling, spindle drives

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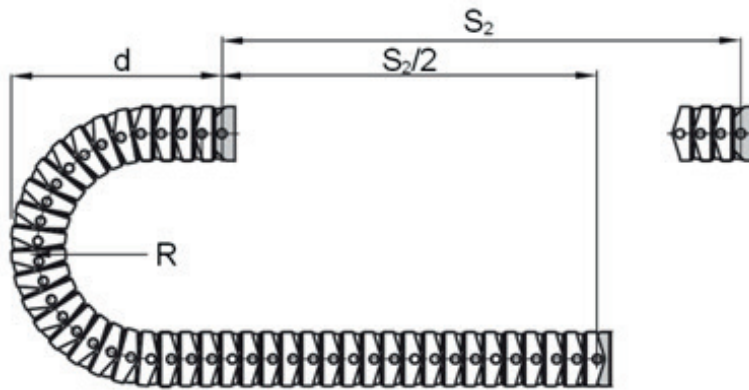
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Example image

Typical lab test setup for this cable series

Test bend radius R	approx 63 - 75 mm
Test travel S	approx. 1 - 12 m
Test duration	minimum 1.5 - 3 million double strokes
Test speed	approx. 0.5 m/s
Test acceleration	approx. 1.5 m/s ²

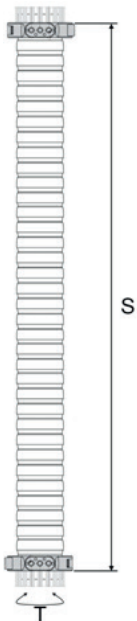


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Typical lab test setup (torsion) for this cable series

Torsion range T	±180°/m
Length 3D e-chain®	1 m
Test duration (torsion)	minimum 3 - 5 million cycles
Test speed (torsion)	approx. 80 - 120 °/s
Test acceleration (torsion)	approx. 40°/s ²



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Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm ²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
Profibus (1x2x0,64 mm)				
CFROBOT8.001	(2x0.35)C	8.0	28	63
CAN-Bus				
CFROBOT8.022	(4x0.5)C	7.5	41	78
DeviceNet				
CFROBOT8.030	(2xAWG24)C+(2xAWG22)C	9.5	31	77
Ethernet/CAT5e/PoE				
CFROBOT8.045	4x(2x0.15)C	9.5	48	96
Ethernet/CAT6/PoE				
CFROBOT8.049	4x(2x0.15)C	9.5	48	96
Ethernet/CAT6 _A				
CFROBOT8.050	4x(2x0.15)C	10.5	51	134
Ethernet/CAT7				
CFROBOT8.052	4x(2x0.15)C	10.5	51	134
Profinet				
CFROBOT8.060	(2x(2x0.34))C	8.5	34	74

G = with green-yellow earth core

x = without earth core

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.

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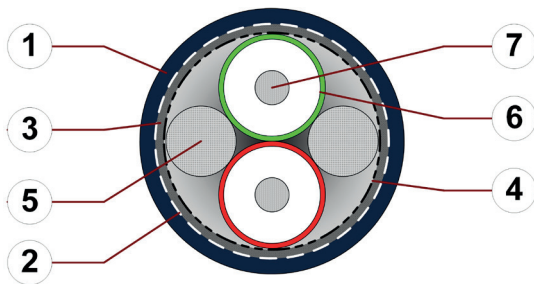
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Profibus
CFROBOT8.001

Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Overall shield: Torsion resistant tinned braided copper shield
4. Banding: Gliding PTFE foil
5. Filler: Plastic yarns
6. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
7. Conductor: Fine-wire strand in especially bending-stable version consisting of tinned copper wires

Example image

For detailed overview please see design table

Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.001	(2x0.35)C	red, green	



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Example image

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Example image

Profibus

CFROBOT8.001

Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.001
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Characteristic wave impedance (following DIN EN 50289-1-11)	150 ± 15 Ω (3-20 MHz)
Operating capacity (following DIN EN 50289-1-5)	30 pF/m

Conductor nominal cross section [mm ²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Maximum current rating at 30 °C (following DIN VDE 0298-4) [A]
0.35	64.0	7

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.



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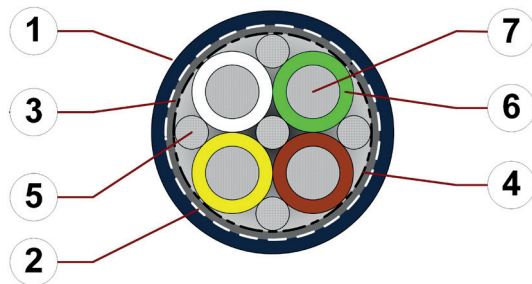


Example image

CAN-Bus
CFROBOT8.022

Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Overall shield: Torsion resistant tinned braided copper shield
4. Banding: Gliding PTFE foil
5. Filler: Plastic yarns
6. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
7. Conductor: Fine-wire strand in especially bending-stable version consisting of tinned copper wires

Example image
For detailed overview please see design table

Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.022	(4x0.5)C	white, green, brown, yellow (Star-quad)	



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Example image

CAN-Bus
CFROBOT8.022

Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.022
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Characteristic wave impedance (following DIN EN 50289-1-11)	120 ± 12 Ω (0,425-1 MHz)
Operating capacity (following DIN EN 50289-1-5)	40 pF/m

Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)
[mm²]	[Ω/km]	[A]
0.5	44	10

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.



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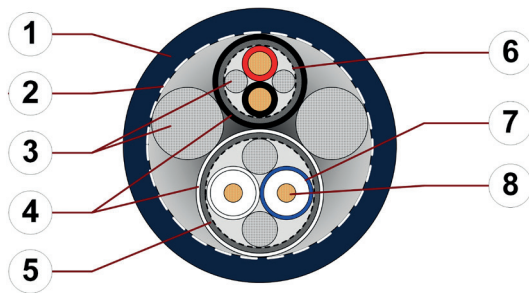
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DeviceNet
CFROBOT8.030

Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Filler: Plastic yarns
4. Element jacket: Mechanically high-quality TPE mixture
5. Element shield: Torsion resistant tinned braided copper shield
6. Element banding: Plastic foil
7. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
8. Conductor: Fine-wire strand in especially bending-stable version consisting of bare copper wires

Example image

For detailed overview please see design table

Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.030	(2xAWG24)C	white/blue	
	(2xAWG22)C	red/black	



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Example image

DeviceNet
CFROBOT8.030

Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.030
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Characteristic wave impedance (following DIN EN 50289-1-11)	120 ± 12 Ω (1 MHz)

Conductor nominal cross section [mm ²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Maximum current rating at 30 °C (following DIN VDE 0298-4) [A]
AWG24	62	5
AWG22	54	7

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.



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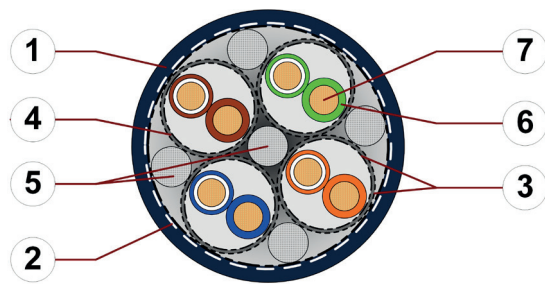


Example image

Ethernet (CAT5/CAT5e/GigE/PoE)
CFROBOT8.045

Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Element banding: Plastic foil
4. Element shield: Torsion resistant tinned braided copper shield
5. Filler: Plastic yarns
6. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
7. Conductor: Fine-wire strand in especially bending-stable version consisting of bare copper wires

Example image

For detailed overview please see design table

Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.045	4x(2x0.15)C	white-green/green, white-orange/orange, white-blue/blue, white-brown/brown	



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Example image

Ethernet (CAT5/CAT5e/GigE/PoE)
CFROBOT8.045

Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.045
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Operating capacity (following DIN EN 50289-1-5)	55 pF/m
Nominal Velocity of Propagation (NVP)	67 %
Characteristic wave impedance (following DIN EN 50289-1-11)	100 ± 25 Ω

Conductor nominal cross section [mm ²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Maximum current rating at 30 °C (following DIN VDE 0298-4) [A]
0.15	133	2.5

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

Part No.	Bus type	Link class	Maximum transmission length
CFROBOT8.045	Ethernet/CAT5e	Class D - (Data applications up to 100 MHz)	60 m



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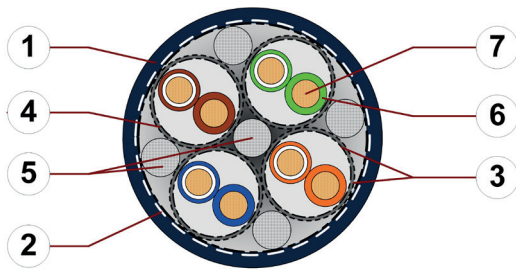


Ethernet (CAT6/GigE/PoE)

CFROBOT8.049

Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Element banding: Plastic foil
4. Element shield: Torsion-resistant braiding made of tinned copper wires
5. Filler: Plastic yarns
6. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
7. Conductor: Fine-wire strand in especially bending-stable version consisting of bare copper wires

Example image

For detailed overview please see design table

Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.049	4x(2x0.15)C	white-green/green, white-orange/orange, white-blue/blue, white-brown/brown	



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Example image

Ethernet (CAT6/GigE/PoE)

CFROBOT8.049

Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.049
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Operating capacity (following DIN EN 50289-1-11)	55 pF/m
Nominal Velocity of Propagation (NVP)	67%
Characteristic wave impedance (following DIN EN 50289-1-11)	100 ± 40 Ω

Conductor nominal cross section [mm ²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Maximum current rating at 30 °C (following DIN VDE 0298-4) [A]
0.15	133	2.5

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

Part No.	Bus type	Link class	Maximum transmission length
CFROBOT8.049	Ethernet/CAT6	Class E - (Data applications up to 250 MHz)	60 m



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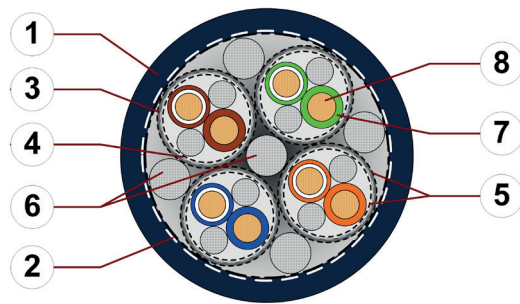
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Ethernet (CAT6_A)
CFROBOT8.050

Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Element shield: Torsion resistant tinned braided copper shield
4. Element shield foil: Aluminium-coated polyester foil
5. Element banding: Plastic foil
6. Filler: Plastic yarns
7. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
8. Conductor: Fine-wire strand in especially bending-stable version consisting of bare copper wires

Example image

For detailed overview please see design table

Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.050	4x(2x0.15)C	white-green/green, white-orange/orange, white-blue/blue, white-brown/brown	



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Example image

Ethernet (CAT6_A)
CFROBOT8.050

Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.050
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Operating capacity (following DIN EN 50289-1-11)	40 pF/m
Nominal Velocity of Propagation (NVP)	74%
Characteristic wave impedance (following DIN EN 50289-1-11)	100 ± 5 Ω

Conductor nominal cross section [mm ²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Maximum current rating at 30 °C (following DIN VDE 0298-4) [A]
0.15	121	2.5

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

Part No.	Bus type	Link class	Maximum transmission length
CFROBOT8.050	Ethernet/CAT6 _A	Class EA - (Data applications up to 500 MHz)	60 m



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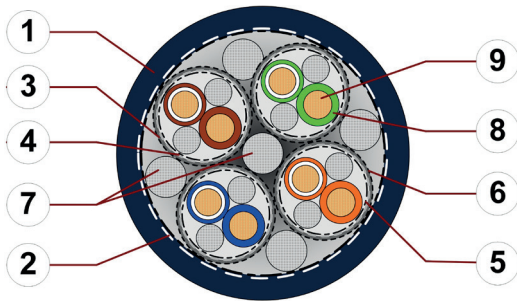
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Ethernet (CAT7)
CFROBOT8.052

Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Element shield: Torsion resistant tinned braided copper shield
4. Element shield foil: Aluminium-coated polyester foil
5. Element banding: Plastic foil
6. Filler: Plastic yarns
7. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
8. Conductor: Fine-wire strand in especially bending-stable version consisting of bare copper wires

Example image

For detailed overview please see design table

Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.052	4x(2x0.15)C	white-green/green, white-orange/orange, white-blue/blue, white-brown/brown	



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chainflex® CFROBOT8

Bus cable (Class 6.1.3.3) ● For torsion applications ● PUR outer jacket ● Shielded ● Oil resistant and coolant-resistant ● Flame retardant ● Notch-resistant ● Hydrolysis and microbe-resistant



Example image

Ethernet (CAT7) CFROBOT8.052

Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.052
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Operating capacity (following DIN EN 50289-1-11)	40 pF/m
Nominal Velocity of Propagation (NVP)	78%
Characteristic wave impedance (following DIN EN 50289-1-11)	100 ± 5 Ω

Conductor nominal cross section [mm ²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Maximum current rating at 30 °C (following DIN VDE 0298-4) [A]
0.15	121	2.5

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

Part No.	Bus type	Link class	Maximum transmission length
CFROBOT8.052	Ethernet/CAT7	Class F - (Data applications up to 600 MHz)	60 m



igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



Data sheet

chainflex® CFROBOT8

Bus cable (Class 6.1.3.3) ● For torsion applications ● PUR outer jacket ● Shielded ● Oil resistant and coolant-resistant ● Flame retardant ● Notch-resistant ● Hydrolysis and microbe-resistant

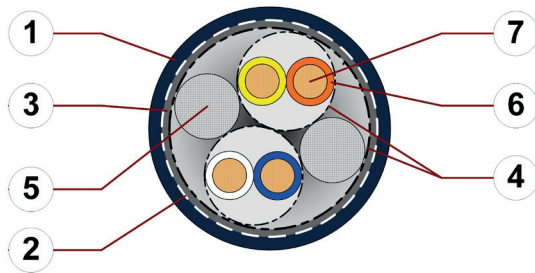


Example image

Profinet (Type C) CFROBOT8.060

Cable structure

(Electrical information please see next page)



1. Outer jacket: Pressure extruded PUR mixture
2. Overall banding: Plastic fleece
3. Overall shield: Torsion resistant tinned braided copper shield
4. Banding: Gliding PTFE foil
5. Filler: Plastic yarns
6. Core insulation: Mechanically high quality TPE mixture (according to bus specification)
7. Conductor: Fine-wire strand in especially bending-stable version consisting of bare copper wires

Example image

For detailed overview please see design table

Design table

Part No.	Core group	Colour code	Drawing
CFROBOT8.060	(2x(2x0.34))C	white/blue, yellow/orange	



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Data sheet

chainflex® CFROBOT8

Bus cable (Class 6.1.3.3) ● For torsion applications ● PUR outer jacket ● Shielded ● Oil resistant and coolant-resistant ● Flame retardant ● Notch-resistant ● Hydrolysis and microbe-resistant



Example image

Profinet (Type C)
CFROBOT8.060

Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.060
Nominal voltage	50 V 300 V (following UL)
Testing voltage (following DIN EN 50289-1-3)	500 V
Operating capacity	48 pF/m
Nominal Velocity of Propagation (NVP)	74%
Characteristic wave impedance (following DIN EN 50289-1-11)	100 ± 5 Ω

Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)
[mm²]	[Ω/km]	[A]
0.34	62	7

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.



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